

## FRONT LIP SPOILER

**PLEASE NOTE:**  
 Installation is intended to be performed by professionals experienced with auto body repair.

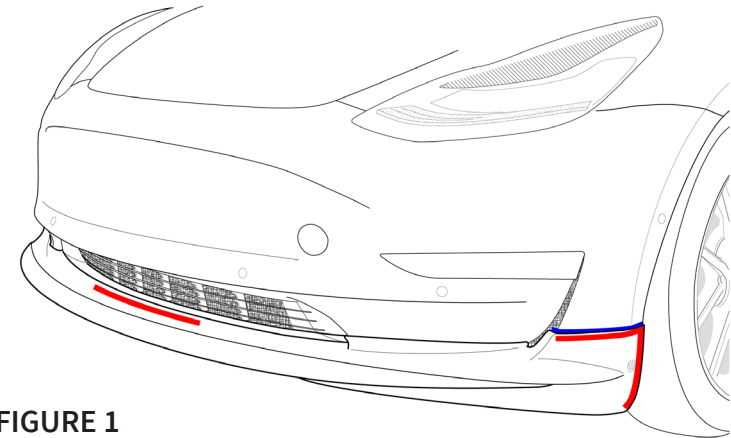
INCLUDES	PARTS	QUANTITY
	FRONT LIP SPOILER	1 PIECE
	RETAINERS	6 PIECES
	3M VHB	N/A

**PLEASE NOTE:** Prior to painting the U.P. Front Lip Spoiler, make sure to test fit it to your vehicle, as well as properly clean / degrease the piece to remove any latent contamination from production or handling.

If you are using heat to assist in the paint curing process, do not exceed 130°F (55°C). We strongly recommend curing parts at room temperature for best results.

When not attaching the double sided tape backing directly to a factory painted surface the tape will not adhere as strongly. This would apply to cars with vinyl wrap, paint protection film and/ or ceramic coatings. In such a case, the surface which sees the double tape must be scuffed up using sand paper to get proper surface adherence for the high strength tape to have the equivalent adhesion as on normal unmodified painted bumpers.

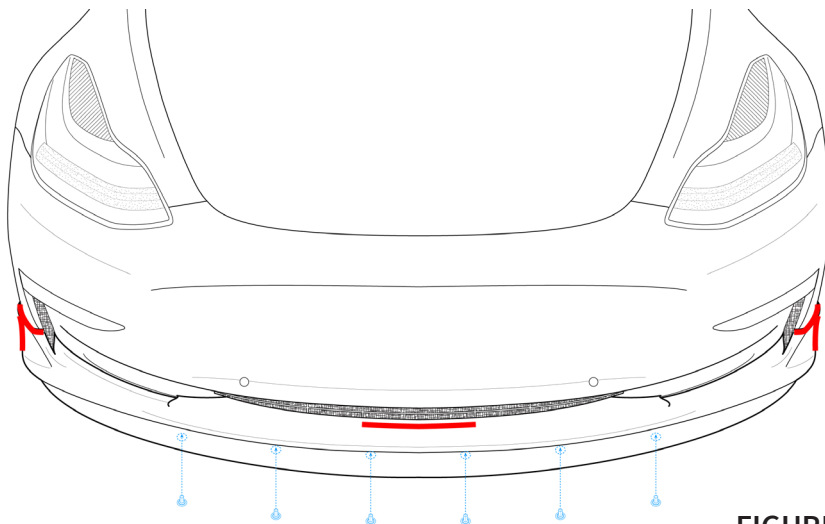
The use of adhesion promoters may also be necessary, please contact us for further questions.



**FIGURE 1**

1. Prior to beginning, ensure that your Model 3's front bumper cover has been thoroughly cleaned and is free from wax, and that the 6 black plastic retaining fasteners on the underside have been removed.
2. Prior to fitting the Front Lip Spoiler to the front bumper cover, make sure to fold back a small "tail" of roughly 1 inch of the backing of the double-sided taped areas (FIGURE-1 & -2 RED). This tail should be folded up in such a way that it is accessible once the Front Lip is slipped onto the bumper cover.
3. With one person holding each end of the Front Lip Spoiler, gently slip it onto the front bumper cover, ensuring that it is positioned correctly.
4. The retaining fasteners must be installed on the underside of the Front Lip Spoiler. Using the 6 supplied retainers (do not attempt to reuse the original hardware), insert them completely through the holes in the bottom of the Front Lip Spoiler, passing through the under cover panels. Press the center push rivet to lock the retainer into place. If the retainer becomes dislodged for any reason you can loosen the center and re-insert (FIGURE-2 BLUE).

**NOTE:** The following steps require two people for completion.

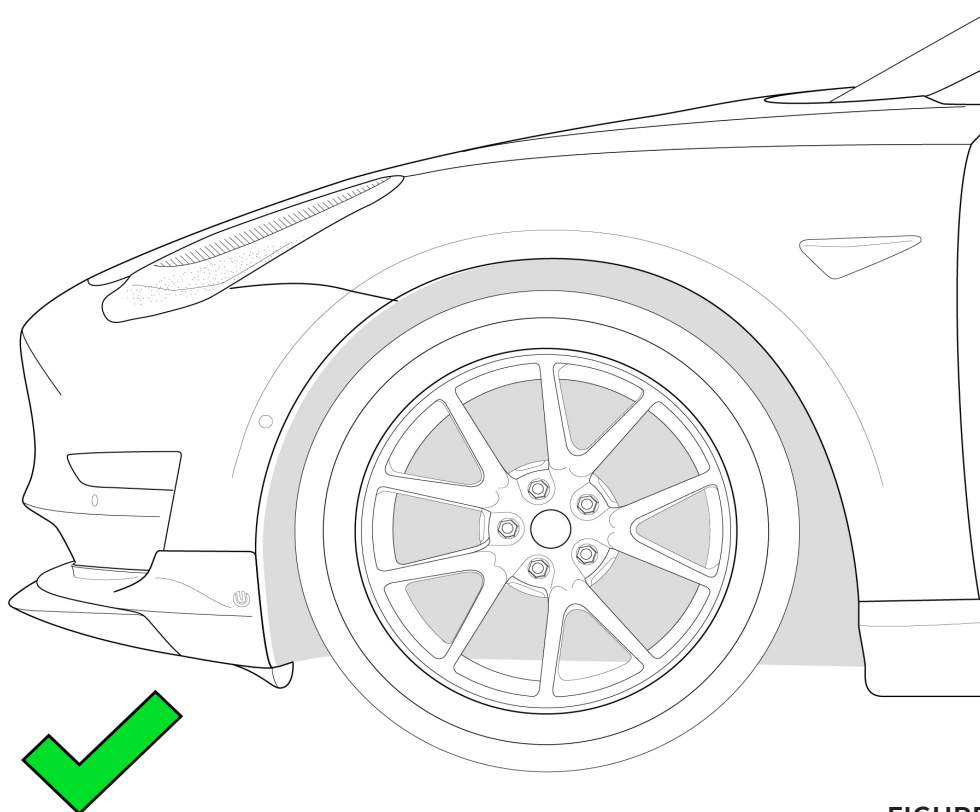
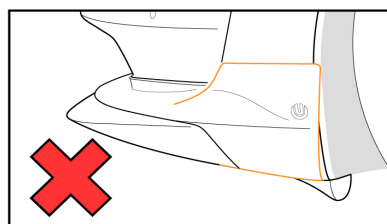
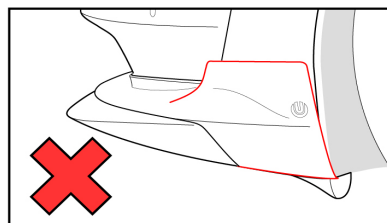


**FIGURE 2**

## FRONT LIP SPOILER

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	RETAINERS	6 PIECES
	3M VHB	N/A



7. Ensure the lip is properly positioned; the sides must be perfectly aligned with the front of the wheel arch (FIGURE-3).

While holding the Front Lip Spoiler in its final position, pull the tails you created in Step 2 while applying light inward pressure.

8. Finally, once the entirety of the tape backing is removed, press very firmly along the taped areas to ensure proper adhesion for at least 5-15 minutes. We recommend using a timer to ensure this step is not shortcutted, as improper adhesion of the tape could cause the Front Lip Spoiler to fall from the vehicle.

**Congratulations on completing the installation!**

FIGURE 3

If there are any questions or unforeseen issues encountered during installation, please do not hesitate to contact us: [support@unpluggedperformance.com](mailto:support@unpluggedperformance.com)